Displacement Transducers





GEFRAN

Our Knowhow, Your Solution.

Gefran displacement transducers: reliability, precision, simple and quick installation

Gefran has designed and produced displacement sensors for over 15 years. Over a million installed transducers and in-depth knowledge of processes to be measured guarantee top performance and an excellent quality/price ratio.

Gefran produces the sensitive element of its transducers in-house, and is therefore able to guarantee reliability and precision of measurement.

Gefran displacement transducers are based on two different technologies: potentiometric, which guarantees the flexibility of a wide range developed over the years, and magnetostrictive, an advanced solution that provides higher performance thanks to its contactless measurement system.

The following are some of the main features of Gefran displacement transducers:

- Measurement of absolute position: when the system is switched on, the transducer immediately gives the real position without having to run mechanical repositioning.
- Life: from 100 million strokes of potentiometric transducers to practically unlimited for magnetostrictive transducers, thanks to the lack of contact between the transducer and the cursor.
- High resolution of output signal: from practically infinite for potentiometers to 2µ for magnetostrictive transducers.
- Easy installation and simple connection to most commercially available instruments and PLCs.
- Ability to simultaneously control multiple cursors with the same transducer and provide shift speed (MK4/IK4-C in CANopen from 1 to 4 cursors).

ONDAI

NEW PRODUCT

The result of constant research and innovation, this new technological solution uses a new sensitive element to read the magnetic cursors.

The structure of the sensitive element has been simplified and optimized thanks to innovative technological solutions developed and patented by Gefran.

In its simple structure, ONDA contains all of the performance features needed to satisfy application requirements:

- a simplified sensitive element makes the transducer even more compact
- a simple, modular structure ensures greater reliability and simpler maintenance
- the uniqueness of the solutions adopted guarantees maximum performance

To launch this new technology, Gefran introduces a magnetostrictive displacement transducer with a completely new profile: **ONP1-A**, available with analog output in voltage or in current.



GUIDE TO CHOOSING THE BEST TRANSDUCER

STROKE LENGTH

GEFRAN potentiometric and magnetostrictive transducers measure linear displacement on strokes from a minimum of 10 mm to a maximum of 4000 mm. It is important to remember that two strokes are usually specified:

- Mechanical stroke: the actual shift of the transducer cursor;
- Useful electrical stroke: the part of the mechanical stroke on which transducer linearity is guaranteed.
 This means that when studying the application, you have to choose a transducer with a useful electrical stroke greater than or equal to the maximum shift of the moving part.

TYPES OF ACTUATORS

To detect the shift of an object, the transducer has a mobile part that is normally attached to the object itself. This mobile part is usually one of two types:

- rod: this is the traditional system used by potentiometers, and consists of a rod inserted in the transducer body and transmits the shift to the interior of the sensor;
- cursor: this system permits more compact solutions thanks to the use of a cursor attached to the moving part to be measured.

It is available on some potentiometers (series PK, PME and PMI) and on most magnetostrictives. Note that the cursor can be guided (slide or ring) or completely free from the transducer (floating cursor).



LT -----



PK ----



MK - - - -

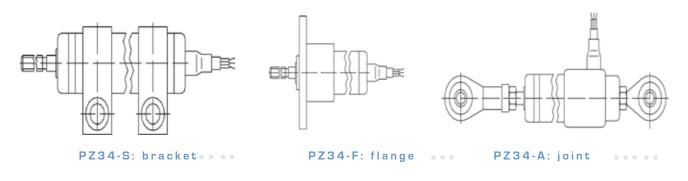


IK ----

INSTALLATION

The transducer can be installed on three types of supports:

- brackets: the traditional method; requires a free surface for installation and uses two or more brackets based on the length of the transducer;
- flanges: ideal in applications in which the rod has to pass through a hole and the transducer has to be attached to the walls of the hole; in this case, you have to pay careful attention to conditions of use, especially in case of long strokes;
- self-aligning joints: these are used to attach the ends of the transducer directly to the moving parts; it eliminates other attachment points and allows measurement of unaligned movements; this system is unsuitable for very long strokes.



PROTECTION LEVEL

Depending on their structure and technology, GEFRAN linear displacement transducers guarantee different levels of protection against dust and liquids. You can choose within a range of IP40 to IP68, as shown on the following table:

IP40	IP60	IP65	IP67	IP68
РК	LT	LT	RK2 - RK4	IC
PA1	PZ12	PC	МК4	l i i i i i i i i i i i i i i i i i i i
PY1	PZ34	PR65	ІК4	
PY2		ONP1	PME	
PY3			РМА	
PS			LT67	
	1		PC67	
			PZ67	
	1		PMI / PMISL / PMISLE	

COMMUNICATION INTERFACE

Potentiometers supply a ratiometric output in voltage. This means that the output voltage range depends on the voltage use to feed the transducer.

ATTENTION! The potentiometer must NOT be used as a variable resistance.

If you want a 0..10 VDC or 4..20 mA conditioned signal as a potentiometer output, you can connect a PCIR conditioner to the device output.

Magnetostrictive transducers let you choose the most appropriate output interface for the application:

- analog output in voltage: 0..5 VE

0..5 VDC/5..0 VDC, 0..10 VDC/10..0 VDC, ± 5 VDC, ± 10 VDC

- analog output in current: 0..20 mA, 4..20 mA
- SSI output:
- CANopen output:

CiA DP 3.01 rel.4.0 and DS406

16, 21, 24, 25 bit in binary or Gray code

PLASTIC AND RUBBER INJECTION PRESSES: measures displacement of 4 main movements: load, injection, die opening/closing, extraction.

MATERIALS WORKING: measures displacement of tools such as brushes, wheels or rolls used in working metal, wood, marble, ceramics.

GEOTECHNICS: use of transducers for subsidence meters and strain gauges for structural monitoring cylindrical models are preferred.

FARM AND EARTH MOVEMENT MACHINES: check position of mechanical arms, bucket angle, plough height off ground, crushers, sizing of asphalting machines.

RENEWABLE ENERGIES: check position of solar trackers, check pitch of wind generators, check valves and bulkheads in hydroelectric plants.







BLOWING MACHINES: measures displacement of die opening/closing, die translation, Parison check.

HYDRAULIC AND PNEUMATIC CYLINDERS: piston displacement check the transducer is internal and a magnetic ring cursor is attached to the piston to track its movement.

AUTOMATIVE TEST MACHINES: tuning of suspensions on prototypes and competition models. Test benches. Racing cars. Crash tests.





LEVEL CHECKS: measure level of liquids in tanks via selection of float.







INJECTION PRESSES WOODWORKING

INJECTION PRESSES HYDRAULIC PRESSES SANDERS BENDERS SANDERS EARTH MOVING

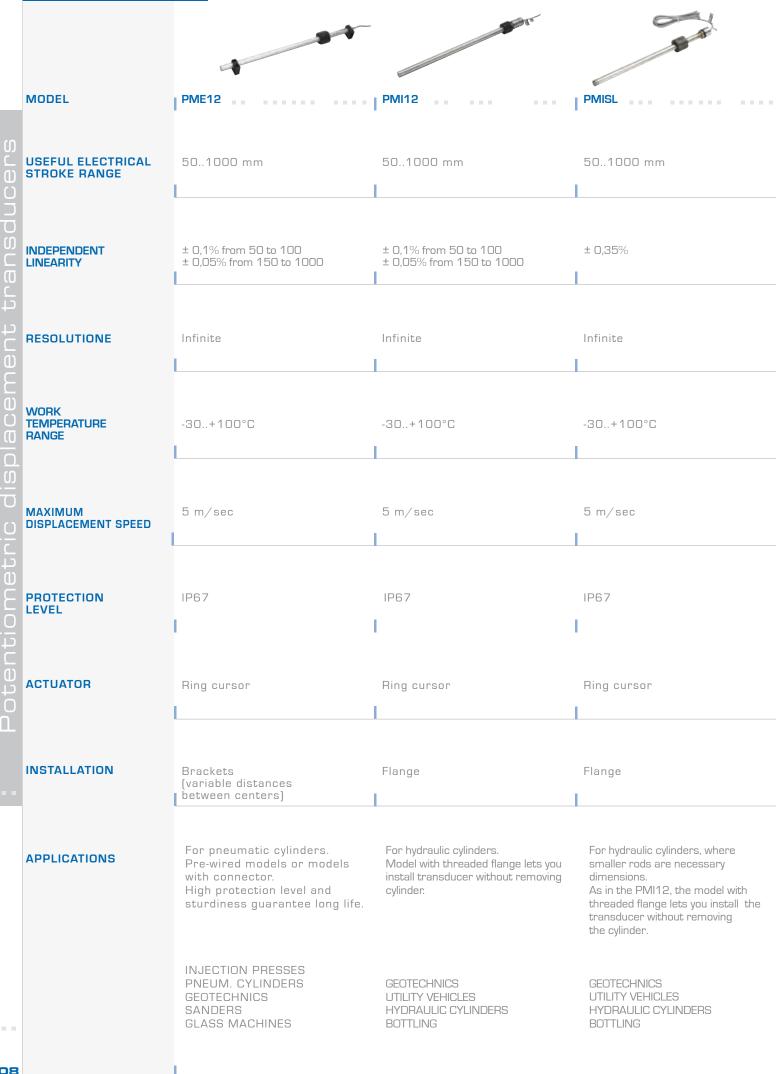
accuracy.



Potentiometric displacement transduce

SHORT STROKES





HIGH IMPERMEABILITY

		HIGH IMPERMEABILITY	
S S			
PMISLE	PMA12	IC	
501000 mm	501000 mm	100550 mm	
± 0,35%	± 0,1% from 50 to 100 ± 0,05% from 150 to 1000	± 0,1%	
Infinite	Infinite	Infinite	
-30+80°C	-30+100°C	-30+100°C	
5 m/sec	5 m/sec	1,5 m/sec	
IP67	IP67	IP68	
Ring cursor	Rod	Ring cursor	
Flange	Self-aligning joints	Flange	
For in-cylinder applications that require an economic solution with integrated analog signal.	Coaxial rod for installation with self-aligning joints. Low friction, self-cleaning rod completely in anodized aluminum.	The best solution for installation in small spaces. Used especially inside hydraulic cylinders.	
GEOTECHNICS UTILITY VEHICLES HYDRAULIC CYLINDERS BOTTLING	INJECTION PRESSES EARTH MOVING ELEVATORS SANDERS LEATHERWORKING	HYDRAULIC CYLINDERS	
I	1		0

Potentiometric displacement transducers

COMPARATORS

		P B = P	Concernance and a second
MODEL	PY1	PY2	PY3
USEFUL ELECTRICAL STROKE RANGE	25150 mm	10100 mm	1050 mm
INDEPENDENT LINEARITY	± 0,2% on 25 ± 0,1% from 50 to 100 ± 0,05% on 150	± 0,3% on 10 ± 0,2% on 25 ± 0,1% from 50 to 100	± 0,3% on 10 ± 0,2% on 25 ± 0,1% on 50
RESOLUTION	Infinite	Infinite	Infinite
WORK TEMPERATURE RANGE	-30+100°C	-30+100°C	-30+100°C
MAXIMUM DISPLACEMENT SPEED	10 m/sec	10 m/sec	10 m/sec
PROTECTION LEVEL	IP40	IP40	IP40
ACTUATOR	Rod	Rod with return spring	Rod with return spring
INSTALLATION	Brackets (variable distances between centers)	Brackets (variable distances between centers)	Brackets (variable distances between centers)
APPLICATIONS	Compost		

Compact.

Double support for measurement rod.

Side connection permits through-rod structure, guaranteeing greater overall sturdiness of the sensor. Model PY1 has a joint for greater tolerance in movement.

PY2 and PY3 automatically position the head thanks to the return spring, making them the best solution for precise checks on cams or products leaving an automatic production line.

GEOTECHNICS SANDERS CERAMIC MACHINES (thickness and planarity check) WOODWORKING MACHINES (thickness and planarity check)

			SHORT STROKES	
	- Te	anti	- AL	
LT 6 7	PC67	PZ67A	PZ67S	
50900 mm	50750 mm	25300 mm	25300 mm	
± 0,05% ± 0,075% x stroke ≤150mm	± 0,05% ± 0,075% x stroke ≤150mm	± 0,1% from 50 to 100 ::	± 0,2% on 25 ± 0,1% from 50 to 100 ± 0,05% from 125 to 300	
Infinite	Infinite	Infinite	Infinite	
-30+100°C	-30+100°C	-30+100°C	-30+100°C	
Standard: 3 msec (max: 5 msec)	Standard: 3 msec (max: 5 msec)	Standard: 3 msec (max: 5 msec)	Standard: 3 msec (max: 5 msec)	
IP67	IP67	IP67	IP67	
Rod	Rod	Rod	Rod	
 Brackets (variable distances between centers)	Self-aligning joints	Self-aligning joints	Brackets (variable distances between centers)	

is designed to guarantee a high protection level (IP67) in applications under harsh conditions and outdoors, where it may be necessary to work in the direct presence of dust, dirt, or liquids (not in prolonged immersion).

INJECTION PRESSES

MOBILE HYDRAULICS AGRICULTURAL MACHINES EARTH MOVING

TEST BENCH EQUIPMENT

GLASS WORKS

PROFILE		

MODEL	ONP1-A	1	МК4-А
USEFUL ELECTRICAL STROKE RANGE	501500 mm	I	504000 mm
INDEPENDENT LINEARITY	± 0,04%	I	± 0,02%
RESOLUTION	Infinite	I	Infinite
WORK TEMPERATURE RANGE	-20+75°C	I	-30+75°C
MAXIMUM DISPLACEMENT SPEED	10 m/sec	I	10 m/sec
INTERFACE	Analog	I	Analog
MEASUREMENT TAKEN	1 cursor	I	1 cursor (single output) 1 cursor (normal+reverse) 1 cursor (displacement+speed) 2 cursors
PROTECTION LEVEL	IP65	I	IP67
INSTALLATION	Brackets (variable distances between centers)	I	Brackets (variable distances between centers)
APPLICATIONS	Optimized model: works with a wide range of accessories, guarantees maximum simplicity and economy of installation, with one of the highest performance levels in its class.		High precision guaranteed by better linearity than with potentiometers. Ideal for harsh environments thanks to high protection level. Analog or digital interface for direct link to PLC. Brackets allow installation in most appropriate position.
	INJECTION PRESSES MARBLE AND CERAMIC WORKING METALWORKING		INJECTION PRESSES PLASTIC AND GLASS BLOWING MARBLE AND CERAMIC WORKING METALWORKING

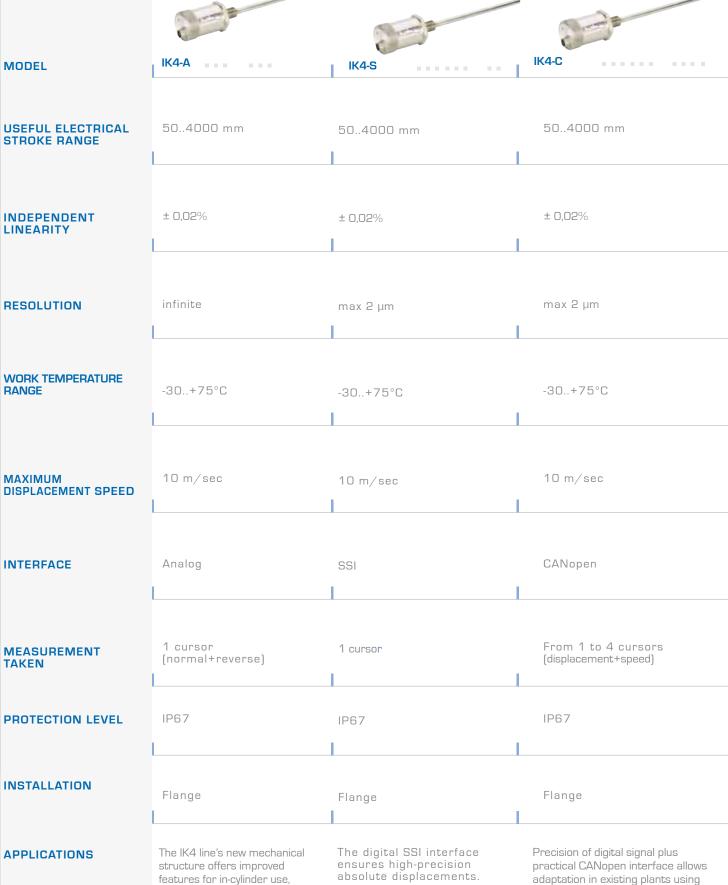
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		PROFILE	
	МК4-S	МК4-С	
1	504000 mm	504000 mm	
1	± 0,02%	± 0,02%	displacement: transducers
1	max 2 μm	max 2 μm	
1	-30+75°C	-30+75°C	
1	10 m/sec	10 m/sec	
1	SSI	CANopen	atrictive
1	1 cursor	from 1 to 4 cursors	lachet.ost.ri
1	IP67	IP67	
1	Brackets (variable distances between centers)	Brackets (variable distances between centers)	
	SSI digital interface allows high-precision absolute displacements.	CANopen interface allows connection via fieldbus.	
	SERVO-DRIVES ROBOTICS	PRESSES ROBOTICS MACHINE TOOLS	

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		Ci Ci

ROD

MODEL



including a series of newmodels,

HYDRAULIC SYSTEMS FOR

INDUSTRIAL HYDRAULICS

PLANT AUTOMATION

LEVEL CHECKS

free rotation of the connector head, and replacement of internal electronics without removal of the

transducer.

HYDRAULIC SYSTEMS FOR METALWORKING

HYDRAULIC SYSTEMS FOR METALWORKING

standard communication systems..

	ROD
Sec. 1	
RK-2	RK-4
504000 mm	504000 mm
± 0,02%	± 0,02%
infinite	infinite
-30+90°C	-30+90°C
10 m/sec	10 m/sec
Analog Digital CANopen (option remote electronic)	- Analog
1 cursor	1 cursor
IP67	IP67
Internal flange	Threaded external flange

The overall dimensions of the sensor are among the smallest on the market. The optional and remotable (maximum of 50 meters) electronics allows the use of advanced interfaces without affecting sensor size, for in-cylinder installation.

EARTH MOVING AGRICULTURAL MACHINES UTILITY VEHICLES INDUSTRIAL HYDRAULICS

	MODEL	PS09	PS11	PS20	PR65
	USEFUL ELECTRICAL STROKE RANGE	340° ± 4°	345° ± 4°	350° ± 4°	345° ± 4°
) -)) ;	INDEPENDENT LINEARITY	± 1 ± 0,05% (on request)	± 1 ± 0,05% (on request)	± 1± 0,05% (on request)	± 1 ± 0,05% (on request)
) .	RESOLUTION	Infinite	Infinite	Infinite	Infinite
	WORK TEMPERATURE RANGE	-55+100°C	-55+100°C	-55+100°C	-55+100°C
-))	MAXIMUM ROTATION SPEED	600 U/min	600 U/min	600 U/min	600 U/min
	MAXIMUM TORQUE	0,20 Ncm	0,20 Ncm	0,20 Ncm	1,8 Ncm
	PROTECTION LEVEL	IP40	IP40	IP40	IP65
	INSTALLATION	Servo (flange)	Servo (flange)	Servo (flange)	Servo (flange)
	OUTSIDE DIAMETER	22,25 mm	27,05 mm	50,80 mm	55 mm
	SHAFT DIAMETER	3,175 mm	3,175 mm	6,35 mm	6 mm
	APPLICATIONS	A high-precision angular disp of most analog applications.	nd instrumentation applicatio lacement transducer that sat	isfies the requirements	High protection level, all-metal housing.

SIGNAL CONDITIONERS FOR POTENTIOMETRIC TRANSDUCERS



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FEMALE CONNECTOR FOR POTENTIOMETRIC TRANSDUCERS

JULNJ	
Models:	

CODE	DESCRIPTION	ь	2	¥	PA1	PME12	Q	PY1 PY2 PY3
CON002	3-pin female mating connector; IP40 protection	LT-H	PC-H					
CONOO6	4-pin female mating connector (DIN43650A)	LT-M		РК-М				
CONOO8	4-pin female mating connector (DIN43650C)		PC-M					
CON011	5-pin female mating connector; IP40 protection	LT-B	PC-B	РК-В	PA1-C			PY-C
CON012	5-pin female mating connector; IP67 protection	LT-B	PC-B	РК-В	PA1-C			PY-C
CON013	Angled 5-pin female mating connector IP40 protection	LT-B	PC-B	РК-В	PA1-C			PY-C
CON050	Angled 4-pin M12 female mating connector; IP67 protection							
CON293	4-pin M12 female mating connector; IP67 protection							
CON300	6-pin female mating connector						IC-C	
CAV010	Female connector + 2mt of wired cable PVC (for PME model)					PME12-C		
CON021	6-pin female mating connector; IP40; DIN45322							
CON022	6-pin female mating connector; IP67; DIN45322							
CON023	Angled 6-pin female mating connector; IP67; DIN45322							
CON026	8-pin female mating connector; IP40; DIN45326							
CON027	8-pin female mating connector; IP67; DIN45326							
CON028	Angled 8-pin female mating connector; IP67; DIN45326							
CON031	5-pin M12 female mating connector; IP67							
CON035	8-pin M12 female mating connector; IP67							
CON041	Angled 5-pin M12 female mating connector; IP67							
CON042	Angled 8-pin M12 female mating connector; IP67							
CON460	8-pin M12 male mating connector; IP67 (for RK-EK connection)							
CAV002	Female connector with 2 meter cable lenght; IP67 protection							
CAV003	Female connector with 5 meter cable lenght; IP67 protection							
CAV004	Female connector with 10 meter cable lenght; IP67 protection							
CAV009	Female connector with 15 meter cable lenght; IP67 protection							
CAV005	90° angled female connector with 2 meter cable lenght; IP67 protection							
CAV006	90° angled female connector with 5 meter cable lenght; IP67 protection							
CAV007	90° angled female connector with 10 meter cable lenght; IP67 protection							
CAV008	90° angled female connector with 15 meter cable lenght; IP67 protection							
CAV011	Female connector with 2 meter cable lenght IP67 protection							
CAV012	Female connector with 5 meter cable lenght IP67 protection							
CAV013	Female connector with 10 meter cable lenght IP67 protection							
CAV015	Female connector with 15 meter cable lenght IP67 protection							
CAV021	90° angled female connector with 2 meter cable lenght IP67 protection							
CAV022	90° angled female connector with 5 meter cable lenght IP67 protection							
CAV023	90° angled female connector with 10 meter cable lenght IP67 protection							
CAV024	90° angled female connector with 15 meter cable lenght IP67 protection							

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LTG7 PCG7 PZG7	ONP1-A	MK4-A	MK4-S	MK4-C	IK4-A	IK4-S	IK4-C	RK2	RK4	
										-
	ONP1-A-M									-
										-
										1
										1
LT67/PC67/PZ67-S										1
LT67/PC67/PZ67-S										1
PZ67-A										
		МК4-А-В	MK4-S-B	МК4-С-В	IK4-A-B	IK4-S-B	IK4-C-B/C-X	RK2+EKB		
		МК4-А-В	MK4-S-B	МК4-С-В	ІК4-А-В	IK4-S-B	IK4-C-B/C-X	RK2+EKB		
		МК4-А-В	MK4-S-B	МК4-С-В	ІК4-А-В	IK4-S-B	IK4-C-B/C-X	RK2+EKB		
		МК4-А-С	MK4-S-C							
		МК4-А-С	MK4-S-C							
		MK4-A-C	MK4-S-C							
		МК4-А-А		MK4-C-A	ІК4-А-А		IK4-C-A/C-Y	RK2+EKM		
		МК4-А-Н	MK4-S-H							_
		МК4-А-А		MK4-C-A	IK4-A-A		IK4-C-A/C-Y	RK2+EKM		
		MK4-A-H	MK4-S-H							-
								RK2+EK_		-
		МК4-А-Н								
		МК4-А-Н								-
		МК4-А-Н								-
		MK4-A-H	MK4-S-H							
		MK4-A-H	MK4-S-H							-
		MK4-A-H	MK4-S-H							-
		MK4-A-H	MK4-S-H							-
		МК4-А-Н	MK4-S-H							-
		MK4-A-A	MK4-S-H	MK4-C-A	IK4-A-A		IK4-C-A/C-Y	RK2+EKM	RK4	-
		MK4-A-A	MK4-S-H	MK4-C-A	IK4-A-A		IK4-C-A/C-Y	RK2+EKM	RK4	-
		MK4-A-A	MK4-S-H	MK4-C-A	IK4-A-A		IK4-C-A/C-Y	RK2+EKM	RK4	-
		MK4-A-A		MK4-C-A	IK4-A-A			RK2+EKM	RK4	-
		MK4-A-A		MK4-C-A	IK4-A-A			RK2+EKM	RK4	-
		MK4-A-A MK4-A-A		МК4-С-А МК4-С-А	IK4-A-A			RK2+EKM	RK4 RK4	-
		MK4-A-A MK4-A-A		MK4-C-A	IK4-A-A IK4-A-A		IK4-C-A/C-Y IK4-C-A/C-Y	RK2+EKM RK2+EKM	RK4	-



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